



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
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**RB DB3225L-9**  
**Job Sheet 194323**



**Part No:** RB DB3225L-9

**Job Qty:** 6 pcs

**Part Name:** Dripping Foam Pad



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 4/30/19

**Job Tracking No:**

**Due Date:** 6/24/19

**Created By:** Marie Lajeunesse

**Type:** Stock

**Description:**

**Note:** DWG RB DB3225L Rev.J IPP Rev. A 19.02.12 New issue DP Verify DD

**Ship Via:**

### Bill of Materials



**Container No:** S188377



**Part:** RB DB3225L-9

**Job No:** 194323

**Serial No/Batch:** S188377

**Revision:** J

**Inspector:**

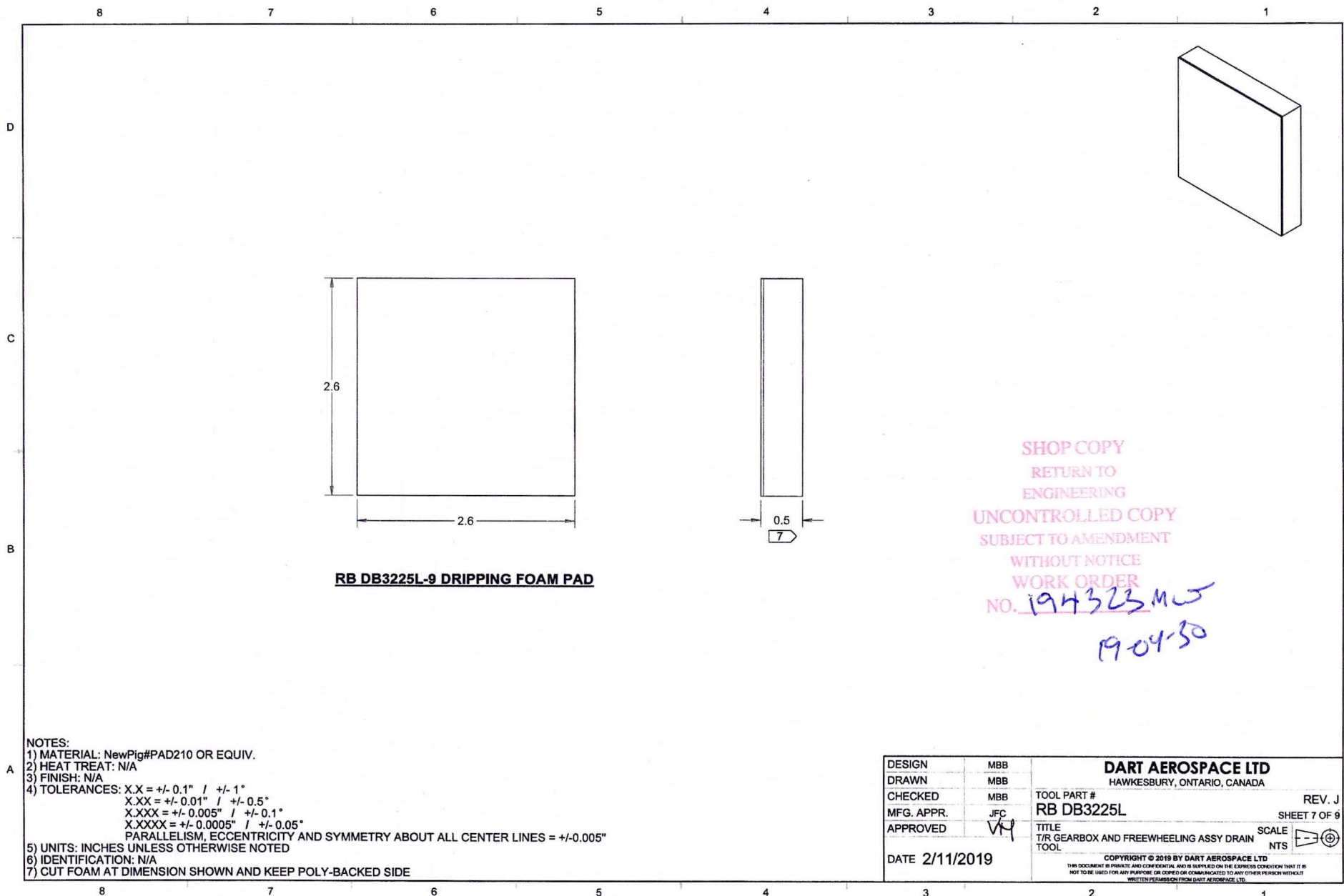
**Exp Date:**

**Instructions:**

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CANADA  
TEL.: 1 613 632-5200  
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Date: 06/06/19

| Job Routing                                          |                                  |                    |                   |                    |                    |         |                        |           |          |
|------------------------------------------------------|----------------------------------|--------------------|-------------------|--------------------|--------------------|---------|------------------------|-----------|----------|
| Op No                                                | Operation                        | Qty                | Start Date        | Due Date           | Standard Setup Hrs | Run Hrs | Workcenter/Supplier    | Lead Time | Sign-off |
| 100                                                  | Small Fab - 1                    | 6 pcs              | 6/24/19           | 6/24/19            | 0.00               | 1.20    | Small Fab - 1          |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | Small Fab - 2          |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | Small Fab - 3          |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | Small Fab - 4          |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | Small Fab - 5          |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | Small Fab - 6          |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | Small Fab - 7          |           |          |
| 110                                                  | QC 5                             | 6 pcs              | 6/24/19           | 6/24/19            | 0.00               | 0.00    | QC 5 - 10              |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | QC 5 - 12              |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | QC 5 - 17              |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | QC 5 - 18              |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | QC 5 - 19              |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | QC 5 - 22              |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | QC 5 - 24              |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | QC 5 - 3               |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | QC 5 - 43              |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | QC 5 - 49              |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | QC 5 - 51              |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | QC 5 - 58              |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | QC 5 - 68              |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | QC 5 - 9               |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | QC 5 - 50              |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | QC 5 - 30              |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | QC 5 - 40              |           |          |
| 120                                                  | Packaging 3-1 - Stock - B4B      | 6 pcs              | 6/24/19           | 6/24/19            | 0.00               | 0.00    | Packaging 3 - 1 - B4B  |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | Packaging 3 - 2 - B4B  |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | Packaging 3 - 3 - B4B  |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | Packaging 3 - 4 - B4B  |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | Packaging 3 - 5 - B4B  |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | Packaging 3 - 6 - B4B  |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | Packaging 3 - 7 - B4B  |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | Packaging 3 - 8 - B4B  |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | Packaging 3 - 9 - B4B  |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | Packaging 3 - 10 - B4B |           |          |
| 130                                                  | QC 21 - SA                       | 6 pcs              | 6/24/19           | 6/24/19            | 0.00               | 0.00    | QC 21 - SA - 21        |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | QC 21 - SA - 70        |           |          |
|                                                      |                                  |                    |                   |                    |                    |         | QC 21 - SA - 53        |           |          |
| Part Op Descriptions: 100 - Cut foam as per drawing. |                                  |                    |                   |                    |                    |         |                        |           |          |
| Job BOM                                              |                                  |                    |                   |                    |                    |         |                        |           |          |
| Part / Item                                          | Component Name                   | Quantity           | Operation         | Container          |                    |         |                        |           |          |
| PAD210                                               | Foam Ø1 X 1 replace item 1887T48 | .2820 sf (.047 ea) | 100-Small Fab - 1 | S169152<br>5021250 |                    |         |                        |           |          |
| Job Allocations                                      |                                  |                    |                   |                    |                    |         |                        |           |          |
| Operation                                            | Component Part                   | Required           | Inventory         | Allocated          |                    |         |                        |           |          |
| 100-Small Fab - 1                                    | PAD210                           | 0                  | 1                 | 0                  |                    |         |                        |           |          |
| Part Specifications                                  |                                  |                    |                   |                    |                    |         |                        |           |          |
| Specifications could not be found.                   |                                  |                    |                   |                    |                    |         |                        |           |          |





Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                      |  |                        |  |
| Date : _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Sequence #: _____                                                                                                                 | QTY Affected : _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  | MRB (QSI042)           |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  | Completed By           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  | Lead hand / Supervisor |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  | QC / QA Coordinator    |  |
| <b>Root Cause</b><br><br><div style="display: flex;"> <div style="flex: 1;">           Operator <input type="checkbox"/><br/>           Manufacturing Process <input type="checkbox"/><br/>           Equip/Tooling <input type="checkbox"/><br/>           Handling/Preservation <input type="checkbox"/><br/>           Material <input type="checkbox"/><br/>           Product Improvement <input type="checkbox"/><br/>           Process Improvement <input type="checkbox"/><br/>           Human Factors <input type="checkbox"/> </div> <div style="flex: 1;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex;"> <div style="flex: 1;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="flex: 1;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="flex: 1;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                        |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |